Ketron™ SP GF30 PEEK

MITSUBISHI CHEMICAL GROUP

Poly-ether-ether-ketone

Ketron™ SP GF30 PEEK 30% glass fiber-reinforced grade and offers higher stiffness and creep resistance than Ketron™ SP 1000 PEEK and has better dimensional stability. This grade is appropriate for structural applications carrying high static loads for long periods of time at elevated temperatures. Ketron™ SP GF30 PEEK is suitable for sliding parts but should be carefully examined as the glass fibers tend to abrade the mating surface.

PRODUCT DATASHEET

		ISO*			ASTM*		
		Test methods	Units	Indicative values	Test methods	Units	Indicative values
Thermal properties (1)	Melting temperature (DSC, 10°C (50°F) / min)	ISO 11357-1/-3	°C	340	ASTM D3418	°F	
	Glass transition temperature (DMA- Tan δ) (2)		°C			°F	
	Thermal conductivity at 23°C (73°F)		W/(K.m)	0.43		BTU in./(hr.ft².°F)	
	Coefficient of linear thermal expansion (-40 to 150 °C) (-40 to 300°F)				ASTM E-831 (TMA)	µin./in./°F	
	Coefficient of linear thermal expansion (23 to 100°C) (73°F to 210°F)		µm/(m.K)	30			
	Coefficient of linear thermal expansion (23 to 150°C) (73°F to 300°F)		µm/(m.K)	30			
	Coefficient of linear thermal expansion (>150°C) (> 300°F)		µm/(m.K)	65			
	Heat Deflection Temperature: method A: 1.8 MPa (264 PSI)	ISO 75-1/-2	°C	230	ASTM D648	°F	
	Continuous allowable service temperature in air (20.000 hrs) (3)		°C	250		°F	
	Min. service temperature (4)		°C	-20		°F	
	Flammability: UL 94 (3 mm (1/8 in.)) (5)			V-0			V-0
	Flammability: Oxygen Index	ISO 4589-1/-2	%				
Mechanical Properties (6)	Tensile strength	ISO 527-1/-2 (7)	MPa	80	ASTM D638 (8)	PSI	
	Tensile strain (elongation) at yield	ISO 527-1/-2 (7)	%		ASTM D638 (8)	%	
	Tensile strain (elongation) at break	ISO 527-1/-2 (7)	%	2.5	ASTM D638 (8)	%	
	Tensile modulus of elasticity	ISO 527-1/-2 (9)	MPa	7,200	ASTM D638 (8)	KSI	
	Shear Strength	ASTM D732	MPa		ASTM D732	PSI	
	Compressive stress at 1 / 2 / 5 % nominal strain	ISO 604 (10)	MPa	54 / 103 / 155			
	Compressive strength				ASTM D695 (11)	PSI	
	Charpy impact strength - unnotched	ISO 179-1/1eU	kJ/m²	25			
	Charpy impact strength - notched	ISO 179-1/1eA	kJ/m²				
	Izod Impact notched				ASTM D256	ft.lb./in	
	Flexural strength	ISO 178 (12)	MPa		ASTM D790 (13)	PSI	
	Flexural modulus of elasticity	ISO 178 (12)	MPa		ASTM D790	KSI	
	Rockwell M hardness (14)	ISO 2039-2		102	ASTM D785		
	Rockwell R hardness (14)	ISO 2039-2			ASTM D785		
Electrical Properties	Electric strength	IEC 60243-1 (15)	kV/mm	24	ASTM D149	Volts/mil	
	Volume resistivity	IEC 62631-3-1	Ohm.cm	10^14	ASTM D257	Ohm.cm	
	Surface resistivity	ANSI/ESD STM 11.11	Ohm	10^13	ANSI/ESD STM 11.11	Ohm	
	Dielectric constant at 1 MHz	IEC 62631-2-1		3.6	ASTM D150		
	Dissipation factor at 1MHz	IEC 62631-2-1		0.002	ASTM D150		
Miscellaneous	Color			Natural (beige)			Natural (beige)
	Density	ISO 1183-1	g/cm³	1.51			
	Specific Gravity				ASTM D792		
	Water absorption after 24h immersion in water of 23 °C (73°F)	ISO 62 (16)	%	0.06	ASTM D570 (17)	%	
	Water absorption at saturation in water of 23 °C (73°F)		%	0.35	ASTM D570 (17)	%	
	Wear rate	ISO 7148-2 (18)	µm/km		QTM 55010 (19)	In³.min/ft.lbs.hrX10-¹⁰	
	Dynamic Coefficient of Friction (-)	ISO 7148-2 (18)		-	QTM 55007 (20)		
	Limiting PV at 100 FPM (safety factor 4)				QTM 55007 (21)	ft.lbs/in².min	
	Limiting PV at 0.1 / 1 m/s cylindrical sleeve bearings		MPa.m/s				
	Limiting PV at 0.5 m/s cylindrical sleeve bearings	QTM 55007 (21)	MPa.m/s				
	Chemical Resistance						

Note: 1 g/cm³ = 1,000 kg/m³ ; 1 MPa = 1 N/mm² ; 1 kV/mm = 1 MV/m

NYP: there is no yield point